

End column finishing forever with Sonotube® Finish Free® concrete forms



Standard form column



Sonotube Finish Free form column

Sonotube Finish Free forms eliminate costly column grinding, patching and manual finishing. A built-in, patented StripCord™ stripping filament makes form removal faster, easier and safer.

Tools and materials required for finished columns

Standard concrete form	Sonotube Finish Free form
Release agent	Hammer
Generator (or other power supply)	Utility knife
Circular saw	
Grinding equipment and disks	
Grout/patch material	
Trowel	

Save up to 50% in labor and material

Savings comparison			
Number of columns poured	Total cost with standard concrete forms	Total cost with Sonotube Finish Free forms	Total Savings
50	\$ 17,250	\$ 9,900	\$ 7,350
100	\$ 34,500	\$ 19,800	\$ 14,700
200	\$ 69,000	\$ 39,600	\$29,400
500	\$172,500	\$99,000	\$73,500

Calculate how much you can save with Sonotube® Finish Free® concrete forms

Savings calculation* example

	Standard concrete form	Sonotube Finish Free form
Form cost	\$72.00 (\$6/ft. x 12 ft.)	\$198.00 (\$16.50/ft. x 12 ft.)
Patch material	\$30.00 (\$2.50/ft. x 12 ft.)	0
Labor cost	\$243.00 (.75 man-hours/ft. x \$27/hr. x 12 ft.)	0
Total cost	\$345.00	\$198.00
		Total savings using one Sonotube Finish Free form = \$147.00

Form cost = The purchase price per foot of the form x the length of the form in feet

Material cost = The cost of patch material/grout required per foot of column x the length of the form in feet

Labor cost = The cost per man-hour required to grind, patch and finish each foot of column x the number of feet of column that require finishing

	Standard concrete form	Sonotube Finish Free form
Form cost	_____ (form length x price/ft.)	_____ (form length x price/ft.)
Patch material	+ _____ (material cost/ft. x # of ft. to be finished)	+ 0
Labor cost	+ _____ (man-hrs./ft. x labor cost/hr. x # of ft.)	+ 0
Total cost	= _____	= _____

Total savings using one Sonotube Finish Free form = _____

Total job savings

_____ # of columns in job x _____ savings with one Sonotube Finish Free form = _____ Total savings

*Assumptions based on 12' x 24" form size

Standard form cost: \$ 6/ft.
 Sonotube Finish Free form cost: \$ 16.50/ft.
 Labor and fringe benefits cost: \$ 27.00/hr.
 Patch material cost: \$ 2.50/ft.
 Man-hours per foot of finished column: .75

